



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C10-22

Job Sheet 175887



Part No: C10-22

Job Qty: 20 ea

Part Name: Lock Bumper



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/11/18

Job Tracking No:

Due Date: 4/19/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG C10-22 Rev A IPP Rev A 18.04.10 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		4/18/18	0.00	0.00	Start Up Small Fab-4		FF
100	Small Fab	20 pcs		4/19/18	0.00	2.00	Small Fab-9		FF
120	QC	20 pcs		4/19/18	0.00	0.00	QC5		GA
130	Packaging	20 pcs		4/19/18	0.00	0.00	Packaging3-2		18-04-23
140	QC21-SA	20 Ea		4/19/18	0.00	0.00	QC21		GA-Alain

Part Op Descriptions: **100 - CUT TO SIZE AND CHAMFER AS PER DWG ***do not drill center hole, see Eng.******

DAS
21
9-80

APR 24 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8695K761	Polyurethane Rubber Rod, Abrasion-Resistant 7/8" Dia., 80A (Hard)	2.3200 ft (.116 ea)	90-Start up Operation	5063172

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8695K761	2	0	0

Part Specifications

Specifications could not be found.

Plex 4/11/18 1:22 PM dart.lacelle.linda

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval																																																	
Description Work Order Deviation			Disposition																																																		
			Completed By																																																		
			Lead hand / Supervisor Approval Verification																																																		
			QC / QA Coordinator Approval																																																		
Root Cause <table style="width: 100%;"> <tr><td>Environment</td><td>☐</td><td>No Re-verification</td><td>☐</td></tr> <tr><td>Design</td><td>☐</td><td>Operator</td><td>☐</td></tr> <tr><td>Doc/Data</td><td>☐</td><td>Offset/Setup</td><td>☐</td></tr> <tr><td>Equip/Tooling</td><td>☐</td><td>Supplier</td><td>☐</td></tr> <tr><td>Handling/Pre</td><td>☐</td><td>Training</td><td>☐</td></tr> <tr><td>Material</td><td>☐</td><td>Use for Testing</td><td>☐</td></tr> <tr><td>Internal Transport</td><td>☐</td><td>Poor Information</td><td>☐</td></tr> <tr><td>Tribal Knowledge</td><td>☐</td><td>Rushing</td><td>☐</td></tr> <tr><td>LOA</td><td>☐</td><td>Product Improvement</td><td>☐</td></tr> <tr><td>Substation</td><td>☐</td><td>Process Improvement</td><td>☐</td></tr> <tr><td>Past Expiry Date</td><td>☐</td><td>Manufacturing Process</td><td>☐</td></tr> <tr><td>Misidentified</td><td>☐</td><td>Past Due</td><td>☐</td></tr> </table> DART Aerospace Ltd. 1270 Aberdeen Street Haverhill, MA 01830 TEL: 978.632.5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S063972 Part: C10-22 Job No: 175887 Serial No/Batch: S063972 Revision: A Inspector: Date: 04/23/18						Environment	☐	No Re-verification	☐	Design	☐	Operator	☐	Doc/Data	☐	Offset/Setup	☐	Equip/Tooling	☐	Supplier	☐	Handling/Pre	☐	Training	☐	Material	☐	Use for Testing	☐	Internal Transport	☐	Poor Information	☐	Tribal Knowledge	☐	Rushing	☐	LOA	☐	Product Improvement	☐	Substation	☐	Process Improvement	☐	Past Expiry Date	☐	Manufacturing Process	☐	Misidentified	☐	Past Due	☐
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Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐																																																					
OTHER : _____																																																					